

PoleStar Smart

Refrigeration dryers

High Efficiency & Energy Saving



PoleStar Smart refrigeration dryers have been designed for the efficient removal of water from compressed air.

Equipped with the patented Smart-Save energy-saving feature PoleStar Smart continually and precisely modulates its mode of operation to meet prevailing operating conditions, resulting in accurate dew-point monitoring with corresponding aligned power consumption.

Furthermore, indirect cost savings, reducing the “hidden costs” of pressure drop are maximised by the use of a patented “all-in-one” aluminium heat-exchanger-SmartPack. Here the provision of large open channels and no-interconnecting pipe-work enables the free, un-interrupted passage of air through the dryer, resulting in pressure drops second to none.



Product Features:

- Suitable for all compressed air applications
- Suitable for all compressor types, including variable flow
- The most energy efficient compressed air fridge dryer
- Low pressure drops for lower operational costs
- Cost of ownership reduced
- Significantly contributes to the indirect reduction of CO₂ into the environment

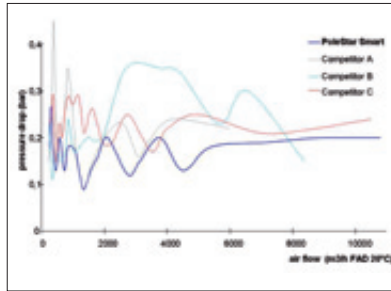
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The **SmartPack** exchanger (patent-pending) is an extremely robust, all-in-one aluminium module with no connecting pipe-work. It offers one of the lowest pressure drop performances in it's class and in terms of energy saving acts as an internal "thermal-mass cold-store," utilising un-used refrigeration energy during periods of variable load.



PoleStar Smart® features exclusively **compliant scroll compressors**, offering energy savings of up to 20% compared to other systems.

Resistant to liquid refrigerant returns and with 50% less moving parts than similar technologies, these compressors are extremely reliable and very robust. Low vibration levels also serve to prolong the refrigeration circuit life.



Maximum dew point performance is assured by:

- large air channels leading to low air flow velocity
- an oversized demister separator offering optimum condensate separation even at partial air flows



SmartControl

Multi-functional display provides accurate digital dewpoint reading and visual indication of the coded alarm monitoring of the dryer.

SmartControl additionally

manages the **SmartSave** feature (patent pending), informing the user when the dryer is operating in energy saving mode. A display indicates the average percentage savings on energy being achieved. Maintenance intervals are periodically displayed whilst the provision of a status report (indicating the last eight events) and hours-run meter simplify service. Standard voltage-free contacts, MODBUS compatible supervisor (no gateway required) and an optional RS485 serial card connection allow remote monitoring of the dryer.

Low Pressure Drops

Every 140mbar of pressure drop adds approx. 1% to the cost of electrical power required by the compressor

- a dew point sensor positioned in the air flow to ensure optimum control.
- Thermal Shield Insulation (TSI) contributing to very low overall power consumption.

An integral zero-air loss drain **SmartDrainer** is fitted as standard.

A large capacity condensate drainage chamber is an integral part of the heat exchanger. The zero-air-loss drain is synchronised to open automatically on sensing the level of condensate present in the drainage chamber.

This valve closes again before any compressed air can escape. In the unlikely event of a fault during drain operation, self-diagnostic troubleshooting software signals an alarm and the drain continues to function thereafter in timed mode, returning to zero-air-loss operation when the fault has been rectified.



Technical data

Model	technical data			dimensions (mm)			weight (kg)	Pre filter	Post filter	
	air flow		abs. power	air	width	height				depth
	m ³ /h	m ³ /min	kW	conec.	A	B	C			
PST120	720	12	1,13	2"	706	1.064	1.046	145	HFN122Q	HFN122P
PST140	840	14	1,14	2"	706	1.064	1.046	145	HFN175Q	HFN175P
PST180	1.080	18	1,46	2"	706	1.064	1.046	155	HFN205Q	HFN205P
PST220	1.320	22	1,68	2 1/2"	806	1.316	1.166	230	HFN300Q	HFN300P
PST260	1.560	26	2,19	2 1/2"	806	1.316	1.166	240	HFN300Q	HFN300P
PST300	1.800	30	2,41	2 1/2"	806	1.316	1.166	245	HFN370Q	HFN370P
PST350	2.100	35	3,06	2 1/2"	806	1.316	1.166	250	HFN370Q	HFN370P
PST460	2.760	46	3,14	DN100	1.007	1.690	1.097	470	NFF610Q	NFF610P
PST520	3.120	52	3,54	DN100	1.007	1.723	1.097	490	NFF610Q	NFF610P
PST630	3.780	63	4,64	DN100	1.007	1.722	1.657	580	NFF750Q	NFF750P
PST750	4.500	75	5,73	DN150	1.007	1.722	1.657	670	NFF1000Q	NFF1000P
PST900	5.400	90	7,63	DN150	1.007	1.722	1.657	690	NFF1000Q	NFF1000P
PST1200	7.200	120	8,92	DN150	1.007	2.048	1.657	830	NFF1510Q	NFF1510P
PST1500	9.000	150	12,35	DN200	1.007	2.208	2.257	1.100	NFF1510Q	NFF1510P
PST1800	10.800	180	15,96	DN200	1.007	2.208	2.257	1.190	NFF2000Q	NFF2000P
PST2400*	240	14.400	18	DN200	2.007	2.736	4.148	2.335	included	on request
PST3000*	300	18.000	25	DN250	3.279	2.834	2.753	2.930	included	on request
PST3600*	360	21.600	32	DN250	3.279	2.834	2.753	3.150	included	on request

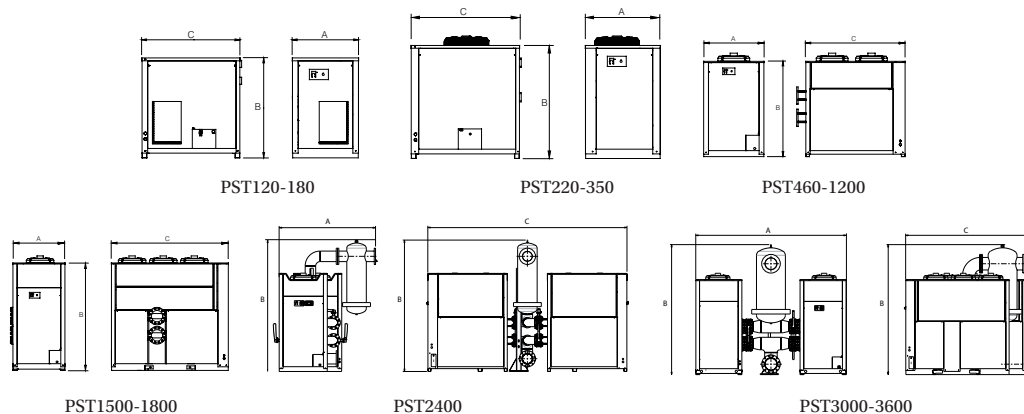
Performances refer to air-cooled models with air suction of FAD 20 °C/1 bar_s, and the following operating conditions: air suction 25 °C/60 % RH, 7 barg working pressure, 25 °C cooling air temperature, 35 °C compressed air inlet temperature. All indicated data refers to DIN ISO 7183. All models supplied with refrigerant R407C and for operation up to 14 barg. 50Hz models supplied with power supply 400V/3ph/50Hz. Water-cooled versions available from model 220. PST120-350 models with BSPP-F connections. The 60Hz version of the PoleStar Smart® models are available from 13m³/min air flow.

*Twin models supplied with master controller, electronic integral drains, manifolds, manual valves and pre-filter with automatic drain.

Air flow correction factors for differing working conditions

A) working pressure correction factors	bar	3	4	5	6	7	8	9	10	11	12	13	14
		0,74	0,83	0,90	0,96	1	1,04	1,07	1,08	1,11	1,12	1,14	1,15
B) air inlet temperature correction factors	°C	30	35	40	45	50	55	60	65				
		1,23	1	0,84	0,70	0,59	0,50	0,45	0,40				
C) ambient temperature correction factors	°C	20	25	30	35	40	45	50					
		1,06	1	0,95	0,90	0,83	0,77	0,72					
D) pressure dew point correction factors	°C	3	5	7	10								
		1	1,10	1,21	1,40								

Multiply the air flow by the above correction factors (i.e. air flow x A x B x C x D), to obtain the required air flow. PoleStar Smart dryers can be operated at ambient temperatures up to 50 °C and air inlet temperatures up to 65 °C. The above correction values are approximate; always refer to the software selection programme or contact your Parker Hiross partner for a precise selection.



Parker Worldwide

Europe, Middle East, Africa

AE – United Arab Emirates,
Dubai

Tel: +971 4 8127100
parker.me@parker.com

AT – Austria, Wiener Neustadt

Tel: +43 (0)2622 23501-0
parker.austria@parker.com

AT – Eastern Europe, Wiener
Neustadt

Tel: +43 (0)2622 23501 900
parker.easteurope@parker.com

AZ – Azerbaijan, Baku

Tel: +994 50 2233 458
parker.azerbaijan@parker.com

BE/LU – Belgium, Nivelles

Tel: +32 (0)67 280 900
parker.belgium@parker.com

BG – Bulgaria, Sofia

Tel: +359 2 980 1344
parker.bulgaria@parker.com

BY – Belarus, Minsk

Tel: +48 (0)22 573 24 00
parker.poland@parker.com

CH – Switzerland, Etoy

Tel: +41 (0)21 821 87 00
parker.switzerland@parker.com

CZ – Czech Republic, Klecany

Tel: +420 284 083 111
parker.czechrepublic@parker.com

DE – Germany, Kaarst

Tel: +49 (0)2131 4016 0
parker.germany@parker.com

DK – Denmark, Ballerup

Tel: +45 43 56 04 00
parker.denmark@parker.com

ES – Spain, Madrid

Tel: +34 902 330 001
parker.spain@parker.com

FI – Finland, Vantaa

Tel: +358 (0)20 753 2500
parker.finland@parker.com

FR – France, Contamine s/Arve

Tel: +33 (0)4 50 25 80 25
parker.france@parker.com

GR – Greece, Athens

Tel: +30 210 933 6450
parker.greece@parker.com

HU – Hungary, Budaörs

Tel: +36 23 885 470
parker.hungary@parker.com

IE – Ireland, Dublin

Tel: +353 (0)1 466 6370
parker.ireland@parker.com

IT – Italy, Corsico (MI)

Tel: +39 02 45 19 21
parker.italy@parker.com

KZ – Kazakhstan, Almaty

Tel: +7 7273 561 000
parker.easteurope@parker.com

NL – The Netherlands, Oldenzaal

Tel: +31 (0)541 585 000
parker.nl@parker.com

NO – Norway, Asker

Tel: +47 66 75 34 00
parker.norway@parker.com

PL – Poland, Warsaw

Tel: +48 (0)22 573 24 00
parker.poland@parker.com

PT – Portugal, Leca da Palmeira

Tel: +351 22 999 7360
parker.portugal@parker.com

RO – Romania, Bucharest

Tel: +40 21 252 1382
parker.romania@parker.com

RU – Russia, Moscow

Tel: +7 495 645-2156
parker.russia@parker.com

SE – Sweden, Spånga

Tel: +46 (0)8 59 79 50 00
parker.sweden@parker.com

SK – Slovakia, Banská Bystrica

Tel: +421 484 162 252
parker.slovakia@parker.com

SL – Slovenia, Novo Mesto

Tel: +386 7 337 6650
parker.slovenia@parker.com

TR – Turkey, Istanbul

Tel: +90 216 4997081
parker.turkey@parker.com

UA – Ukraine, Kiev

Tel: +48 (0)22 573 24 00
parker.poland@parker.com

UK – United Kingdom, Warwick

Tel: +44 (0)1926 317 878
parker.uk@parker.com

ZA – South Africa, Kempton Park

Tel: +27 (0)11 961 0700
parker.southafrica@parker.com

North America

CA – Canada, Milton, Ontario

Tel: +1 905 693 3000

US – USA, Cleveland

Tel: +1 216 896 3000

Asia Pacific

AU – Australia, Castle Hill

Tel: +61 (0)2-9634 7777

CN – China, Shanghai

Tel: +86 21 2899 5000

HK – Hong Kong

Tel: +852 2428 8008

IN – India, Mumbai

Tel: +91 22 6513 7081-85

JP – Japan, Tokyo

Tel: +81 (0)3 6408 3901

KR – South Korea, Seoul

Tel: +82 2 559 0400

MY – Malaysia, Shah Alam

Tel: +60 3 7849 0800

NZ – New Zealand, Mt Wellington

Tel: +64 9 574 1744

SG – Singapore

Tel: +65 6887 6300

TH – Thailand, Bangkok

Tel: +662 186 7000

TW – Taiwan, Taipei

Tel: +886 2 2298 8987

South America

AR – Argentina, Buenos Aires

Tel: +54 3327 44 4129

BR – Brazil, Sao Jose dos Campos

Tel: +55 800 727 5374

CL – Chile, Santiago

Tel: +56 2 623 1216

MX – Mexico, Toluca

Tel: +52 72 2275 4200

EMEA Product Information Centre

Free phone: 00 800 27 27 5374

(from AT, BE, CH, CZ, DE, DK, EE, ES, FI, FR, IE, IL,
IS, IT, LU, MT, NL, NO, PL, PT, RU, SE, SK, UK, ZA)

US Product Information Centre

Toll-free number: 1-800-27 27 537

www.parker.com/gsf